

H Control - Standard design



APPLICATION

For counter-clamping workpieces on turning and grinding machines. Optimally suited as counter-centre for face drivers.

TYPE

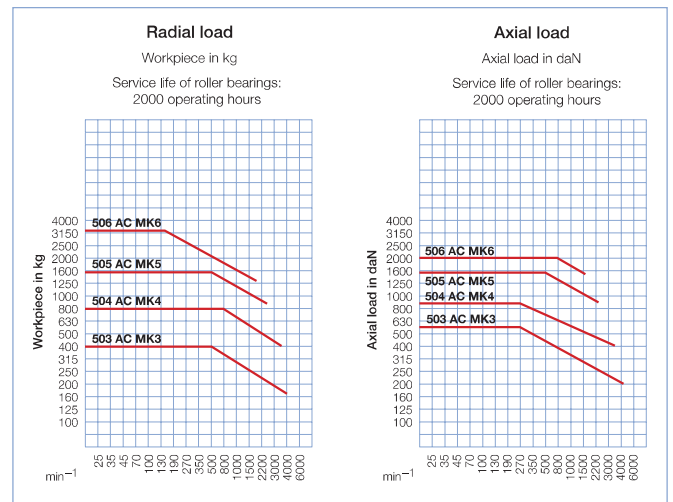
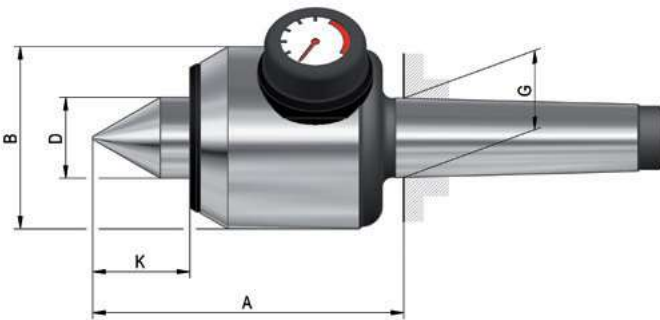
With pressure display and length compensation.

CUSTOMER BENEFITS

- ⊕ Fast adjustment and check of axial load by means of pressure display
- ⊕ Resilient centre point for safe, deformation-free workpiece clamping
- ⊕ Maximum concentricity deviation of 0,01 mm for maximum precision

TECHNICAL FEATURES

- Body hardened and ground
- Tip angle 60°



A06
H Control - Standard design, with pressure display and length compensation as counter-centre for face drivers, body hardened and ground - tip angle 60°

Item no.	060798	060874	060906	060915
Mount MT	3	4	5	6
Size	503	504	505	506
A mm	105	123,5	160,5	202
B mm	64	72	95	120
D mm	25	32	40	52
G mm	23,825	31,267	44,399	63,348
K mm	31	38,5	49	59
Weight approx. g	2100	3500	8300	17000
Spring way max. mm ¹⁾	1,6	2	1,8	2,7
Axial load max. N	5500	9000	15000	20000
Workpiece weight max. kg	400	800	1600	3200
Concentricity deviation max. mm	0,01	0,01	0,01	0,015
Speed max. min ⁻¹	4000	3500	2500	1800
Spare live centres	009192	009205	009325	009413

¹⁾ At max. axial load